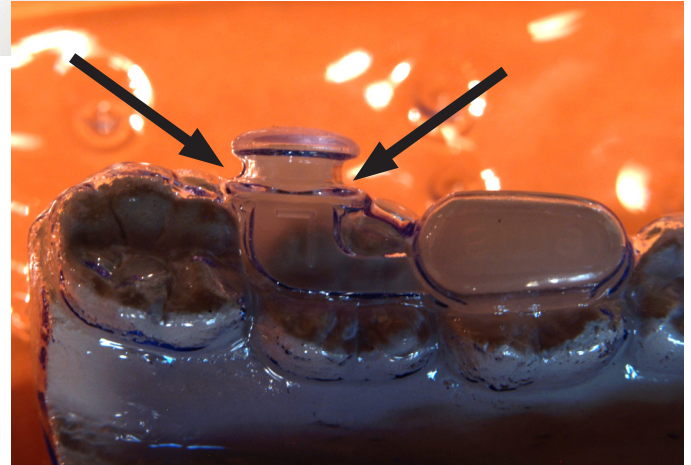




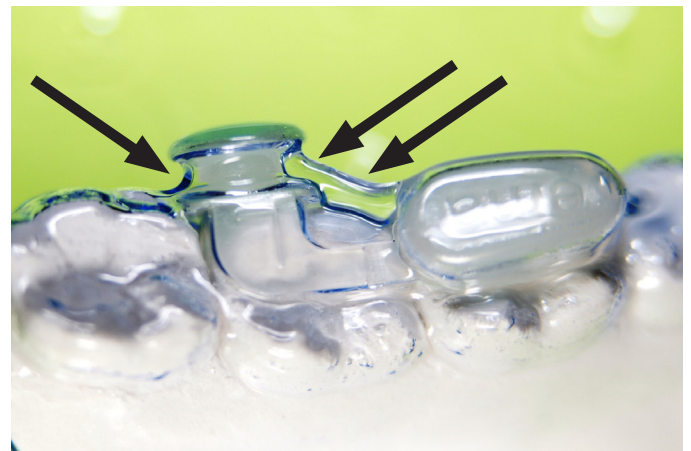
CORRECT.

Vacuum forming sheets were heated properly before forming. The material wraps completely around the button.



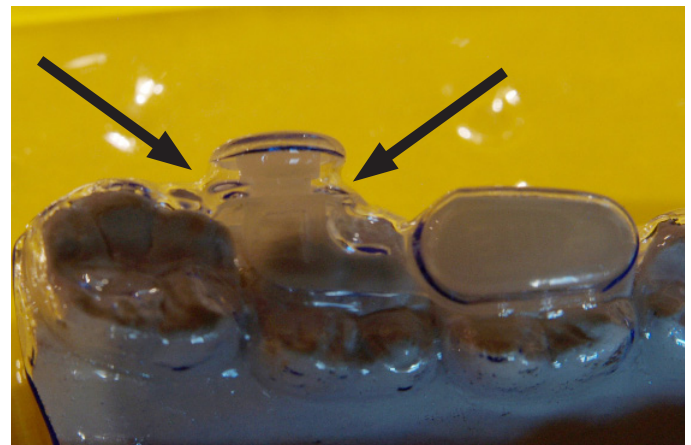
OVERHEATED VACUUM FORMING SHEETS.

Overheated vacuum forming sheets sagged more than the recommended 1/2 inch. Overheating can result in webbing or wrinkling.



UNDER HEATED VACUUM FORMING SHEETS.

Under heated vacuum forming sheet were formed prematurely. Sheets do not wrap completely around the button.



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