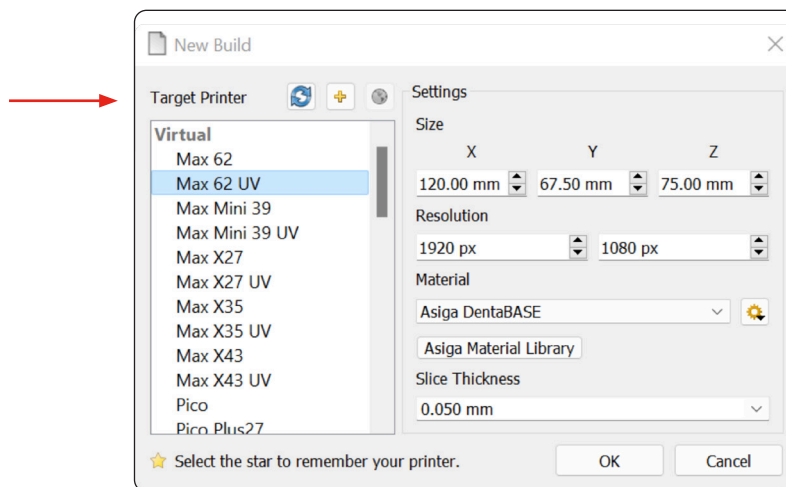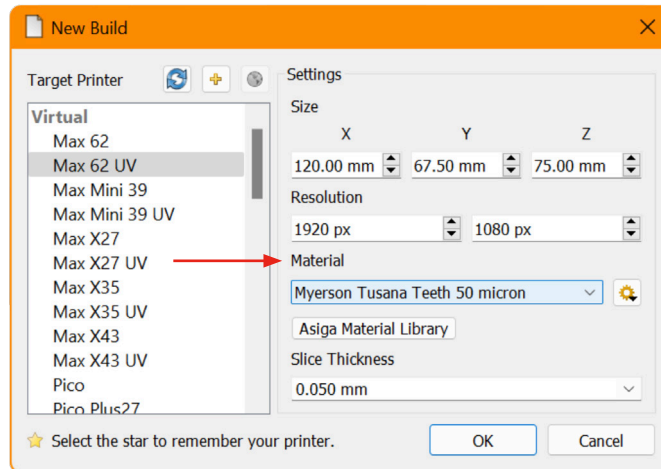# All-On-X Asiga Composer Instructions
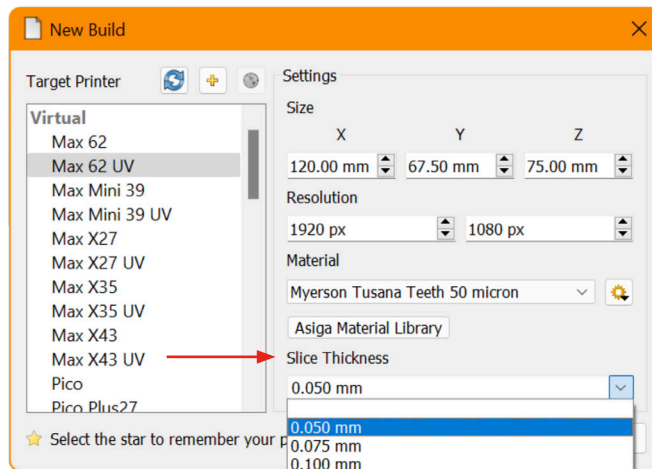
Select **New Build**
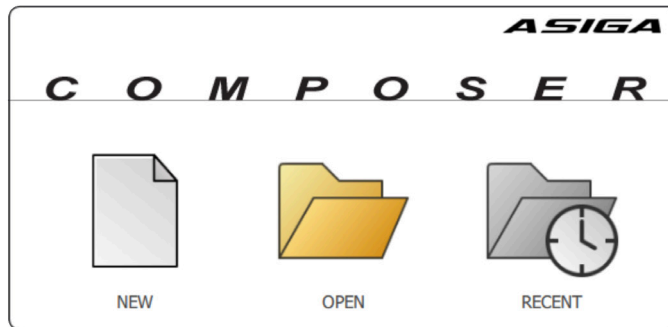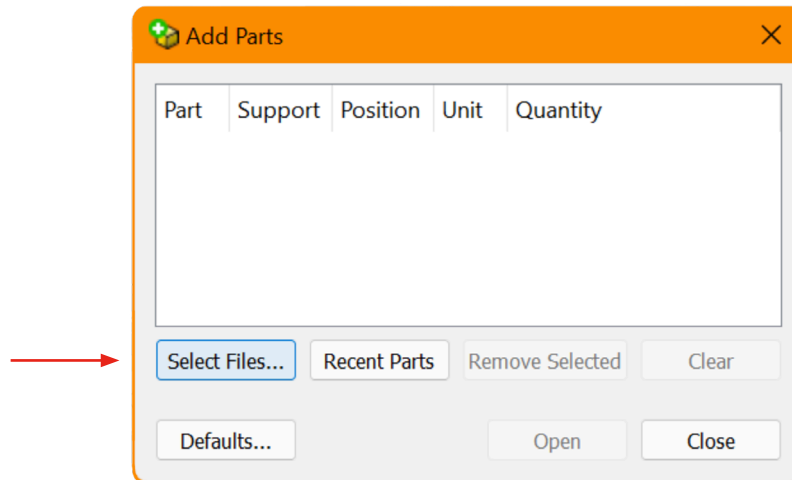

Select your printer in **Target Printer**

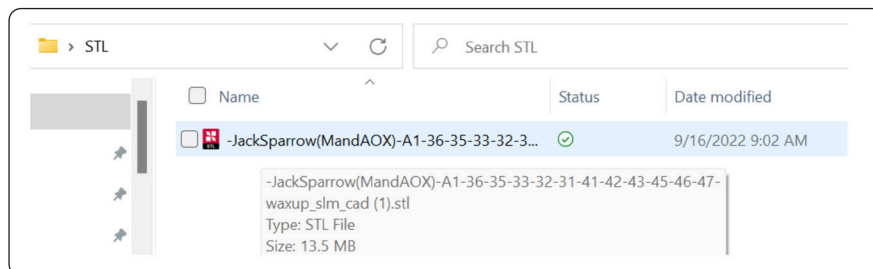Select **Myerson Trusana Teeth 50 micron** in **Material**

Select **0.050 mm** in **Slice Thickness** and click **OK**

On the **Add Parts** screen, choose **Select Files** and navigate to where your objects are stored


Select your files and click **Open** to import

Always have the occlusal surface facing the build plate

- To move the objects, left click and hold.
- To rotate the objects, right click and hold.
- Full arch implant cases must be oriented at a 20 degree angle or more, making sure the access holes are at an angle.
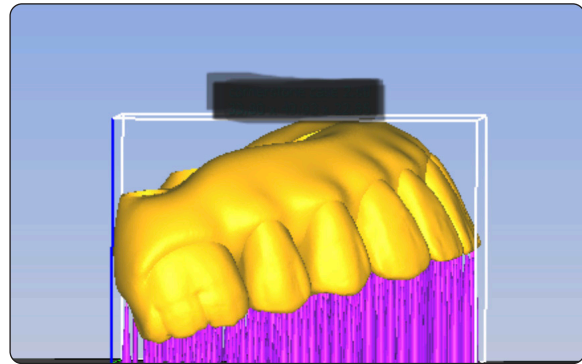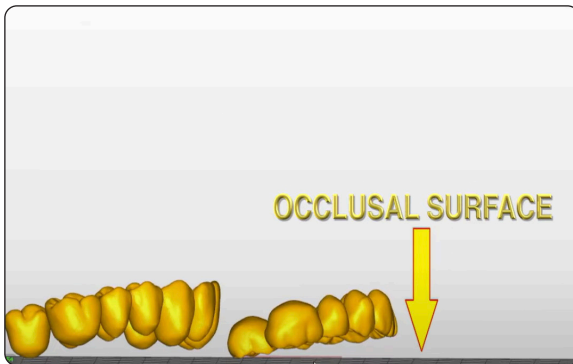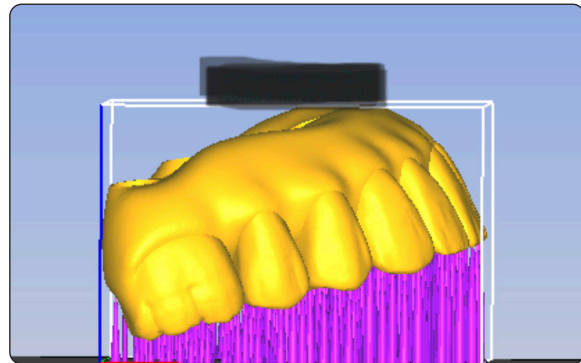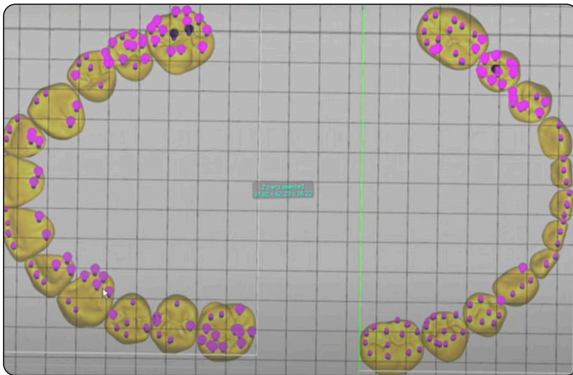

To attach supports, go to **Generate Support**

- Make sure the **Contact width** value is set to **0.200 mm**
- To customize supports Click **Add** or **Remove**. Click **Apply**
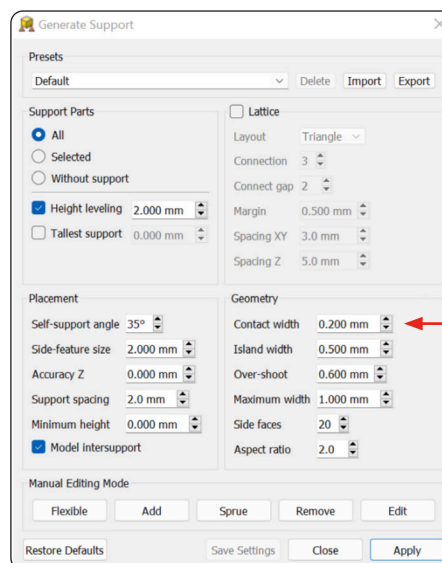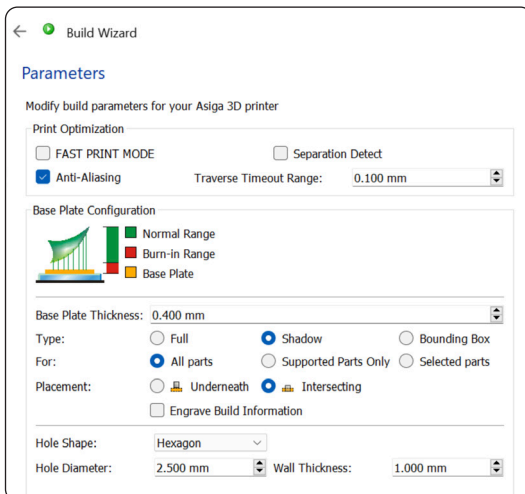
Supports Added

Select **Build** to open **Build Wizard**

In the **Parameters** window, use setting **A** for *Full Arch Implant Cases* or setting **B** for *Denture Teeth*.

Then, click **Next** and **Next** again.

A

B

Name the Build, then click **Send Build**
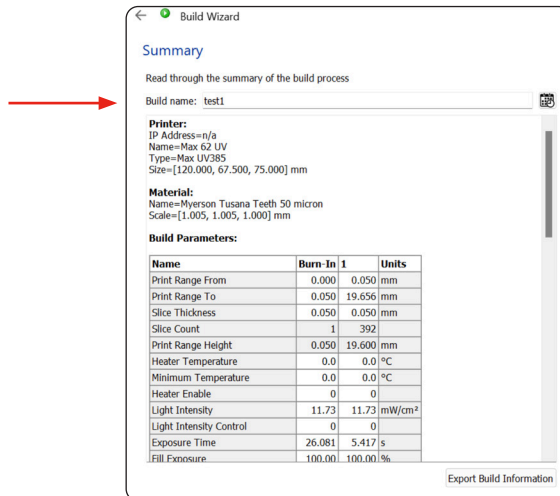
View slices, and if there are no anomalies, start the print job from the **Printer Web Interface**